

Date: Tuesday, 02/12/2008 8:56:12 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 05056		
Estimate Number	: 13653		
P.O. Number	:	Part Number	: D38055
This Issue	: 02/12/2008	S.O. No. :	Drawing Number : D3805 PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Type	: R & D SM/MED FAB
Previous Run	:	Drawing Revision	: PROTO
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 04/12/2008
Comment	: Est Rev:A 08-12-01 new issue EC verified by:DD		

FOR ENGINEERING USE ONLY

Qty: 1 Um: Each

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S18GA	304/316 .050 Sheet
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Comment: Qty.: 1.6664 sf(s)/Unit Total : 1.6664 sf(s)
304/316 .050 Sheet
batch: 10856 IB 8-12-4

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3805-5
Dwg Rev: PROTO
Prog Rev: TYPE
2-Deburr if necessary

IB 8-12-4

IB 8-12-4

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08-12-08 ①

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
Form as per Dwg D3805 using Jigs DT8261 and DT8326

SP 08/12/12 ①

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Drawing Name: PLATE

Job Number: 05056

Part Number: D38055

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.12.12 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location

05053/05054

09.01.06

EL 8-12-17

8.0

QC21

FINAL INSPECTION/W/O RELEASE



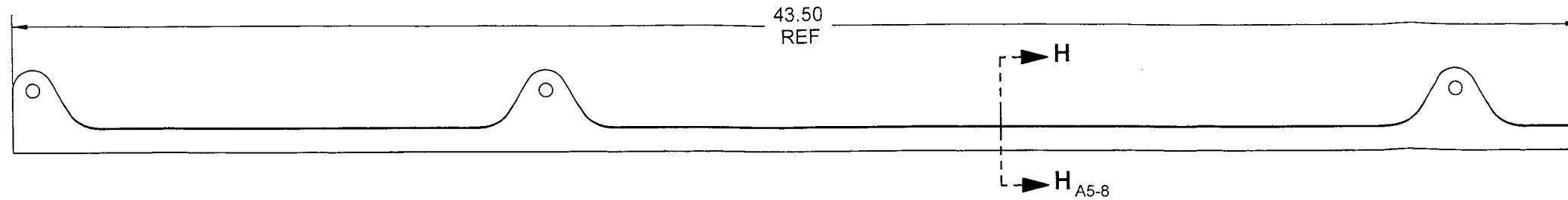
Comment: FINAL INSPECTION/W/O RELEASE

09.01.07

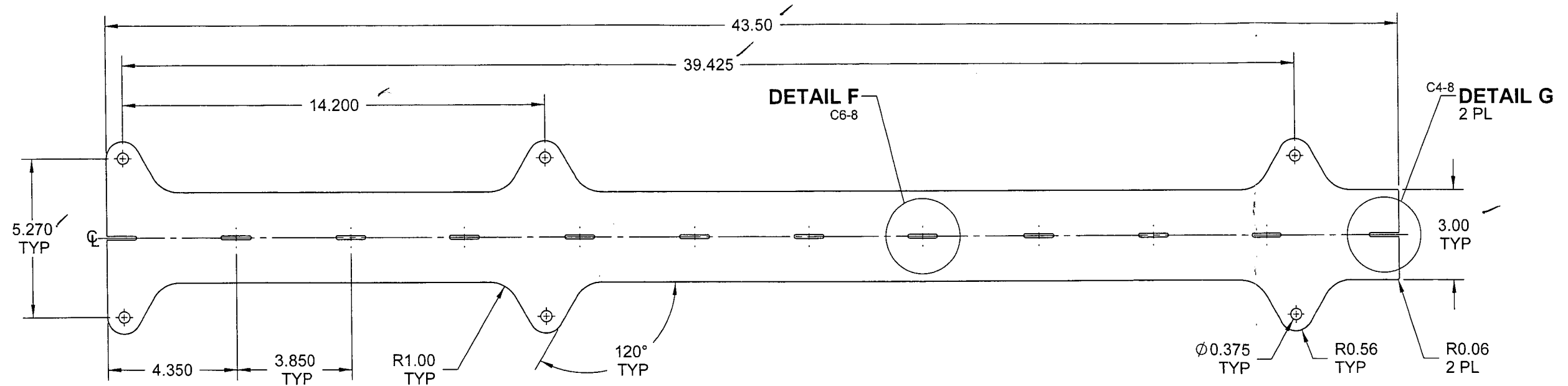
Job Completion



MF 09-01-06



D3805-5 PLATE
(MAKE FROM D3805-5F)

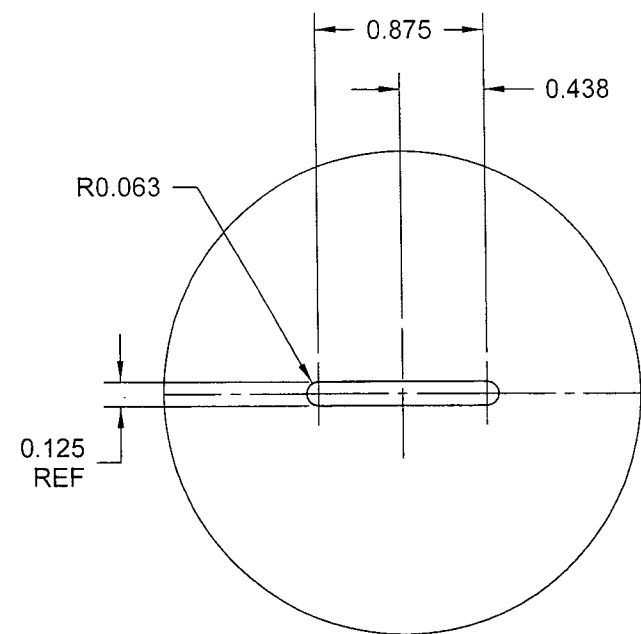


D3805-5F PLATE

PRELIMINARY ISSUE
08.11.26

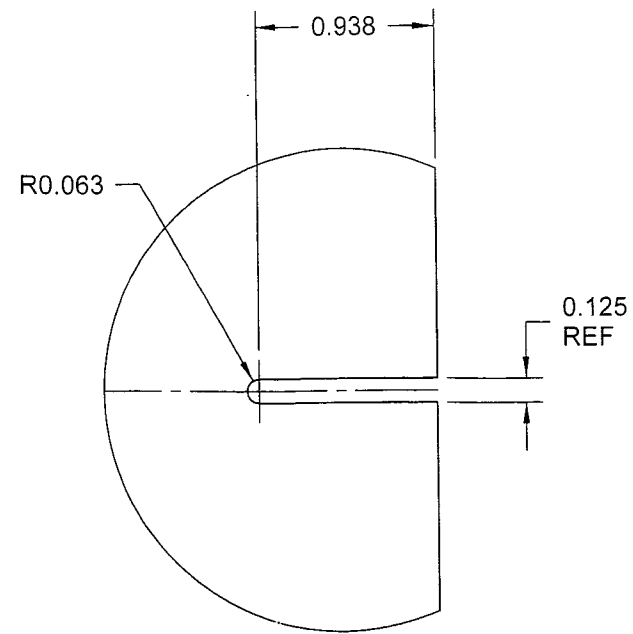
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
18 GAUGE (0.050 THICK)
REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.06 lbs

DESIGN	<i>Q</i>	DART AEROSPACE LTD	
DRAWN	<i>BS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3805	REV. A
MFG. APPR.		SHEET 6 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	08.11.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



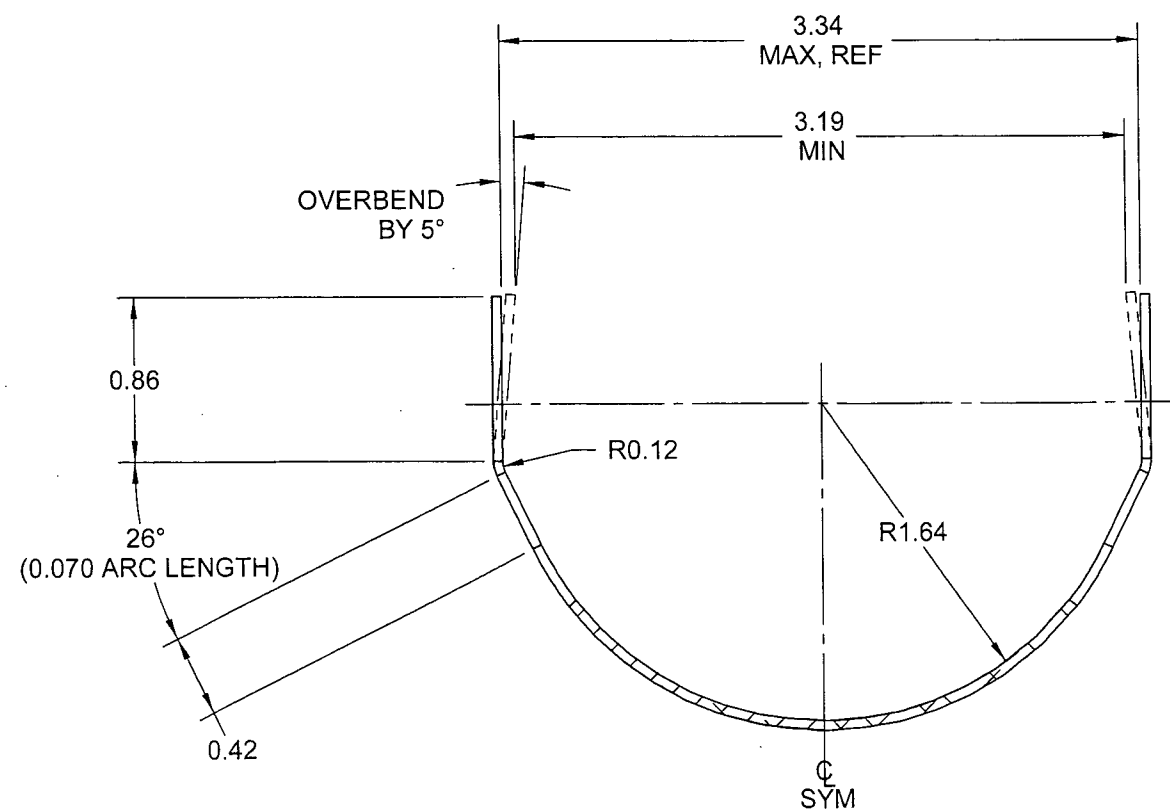
DETAIL F
SLOT DETAIL TYP
SCALE 4X

C5-4
C5-5
C4-6
C4-7



DETAIL G
SLOT DETAIL TYP
SCALE 4X

C2-4
C2-5
C2-6
C2-7



SECTION H-H
SCALE 4X

D3-4
D3-5
D3-6
D3-7

PRELIMINARY ISSUE
08.11.21

DESIGN	192	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	125	DRAWING NO.	REV. A
MFG. APPR.		D3805	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642-149

Job #: 00255A

Date: 08.11.28

Product Name: RUN-ON WEARPLATE

Requested By: MB

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3805-041 <i>D3805</i>	SF	FWD WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-045 <i>D3805</i>	SF	AFT WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-1 <i>D3805</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-5 <i>D3805</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-1 <i>D3806</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-5 <i>D3806</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-1 <i>D3807</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-5 <i>D3807</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	

